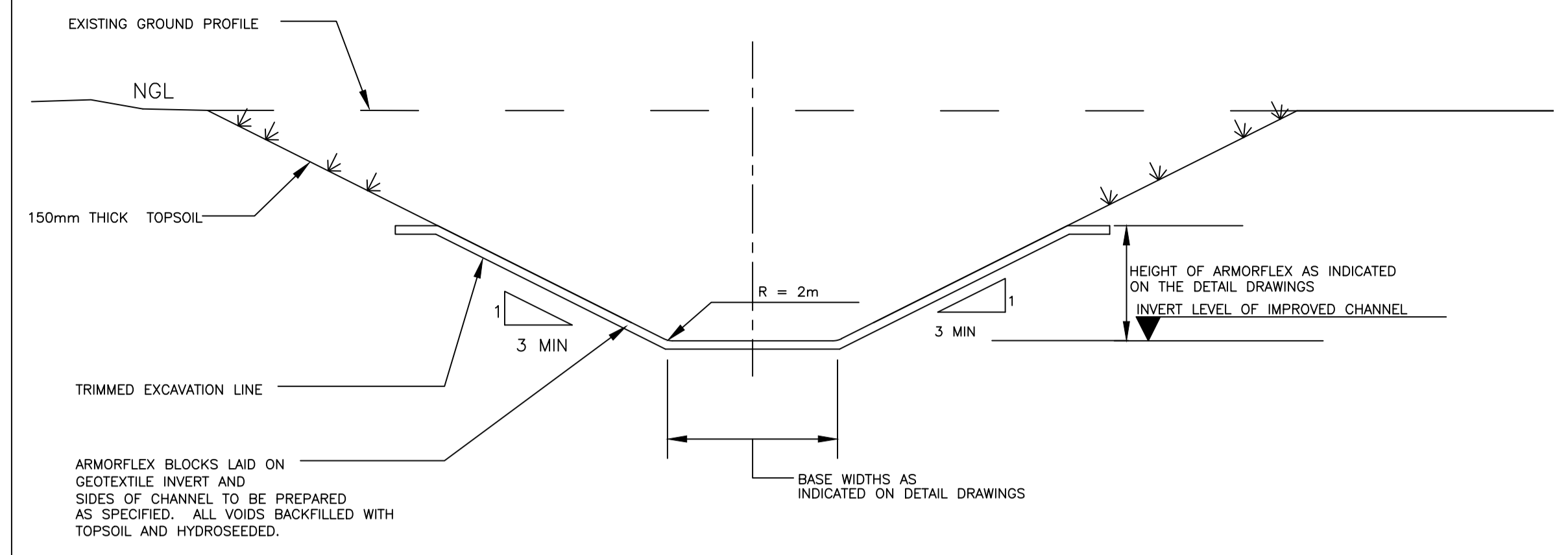


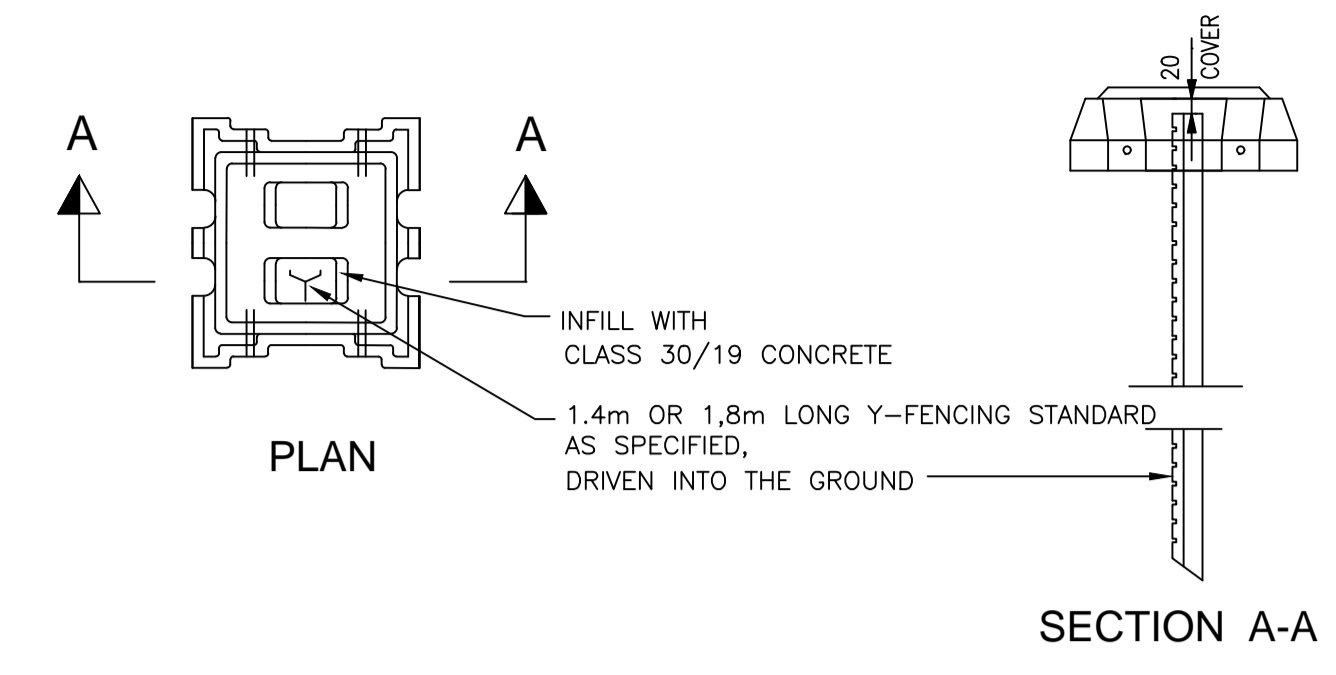
NOTES AND SPECIFICATIONS

NOTES FOR THE INSTALLATION OF ARMORFLEX BLOCKS

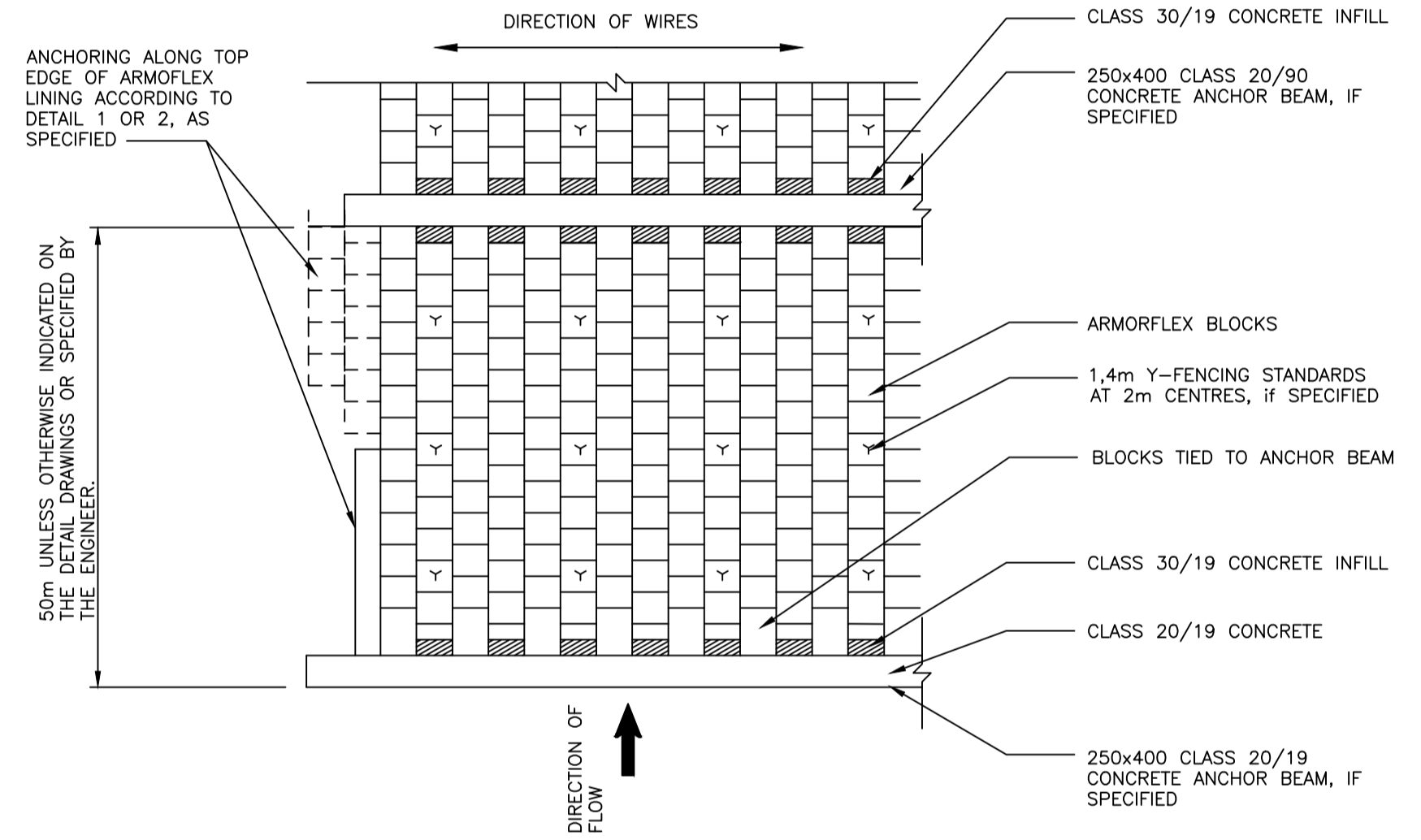
- 1. INTRODUCTION**
 - 1.1 ARMORFLEX BLOCKS 180 OR SIMILAR WILL BE LAD IN ACCORDANCE WITH THIS SPECIFICATION. EACH BLOCK SHALL BE FACTORY PRODUCED, FROM COMPRESSED CONCRETE, WITH VERTICAL HOLES AND TWO HORIZONTAL CABLE DUCTS. CONCRETE USED IN THE MANUFACTURE OF THE BLOCKS SHALL HAVE A 28 DAY COMPRESSIVE STRENGTH OF NOT LESS THAN 20MPa. OUTSIDE DIMENSIONS IN MILLIMETERS SHALL BE 300x300x110. EACH BLOCK SHALL HAVE A MASS OF APPROXIMATELY 17 KG. THE INTERLOCKED BLOCKS SHALL HAVE A UNIT MASS OF 16kg/m³.
 - 1.2 ARMORFLEX BLOCKS TO BE LAD BY HAND UNLESS OTHERWISE DIRECTED BY THE ENGINEER.
 - 1.3 3.1mm GALVANIZED WIRE SHALL BE USED. THE WIRES ARE TO RUN AT RIGHT ANGLES TO THE DIRECTION OF FLOW.
- 2. PREPARATION OF EXPOSED SURFACES OF CANAL**
 - 2.1 THE BASE OF THE CANAL WILL BE PREPARED IN ACCORDANCE WITH THE LINES INDICATED ON THE DETAIL DRAWINGS. THE FINISHED LEVEL SHALL NOT DEVIATE MORE THAN 20mm ON A 3m STRAIGHT EDGE. IN CUT THE TRIMMED EXCAVATION MUST BE TO LINE AND LEVEL. FILL MUST BE COMPACTED TO 90% MO A50 DENSITY BEFORE BEING TRIMMED TO LINE AND LEVEL. THE SURFACE SHOULD BE LIKE A GRASSY TYPE FREE FROM PROTRUDING ROOTS, TREE STUMPS, ROCKS, ETC.
- 3. GEOTEXTILE**
 - 3.1 A GEOTEXTILE SIMILAR TO INDUSTEX S135 SHALL BE PLACED ON THE PREPARED SURFACE TO THE LINES SHOWN ON THE DRAWINGS. OVERLAPS MUST AT LEAST BE 200mm.
- 4. LAYING OF INTERLOCKING BLOCKS**
 - 4.1 AFTER THE GEOTEXTILE HAS BEEN APPROVED AND LAD, THE ARMORFLEX BLOCKS SHALL BE LAD BY A HALF BOND INTERLOCKING PATTERN. THE CABLE DUCTS WILL BE AT RIGHT ANGLES TO THE DIRECTION OF WATER FLOW OF THE CANAL AND THE SHORTER DIMENSION OF THE BLOCKS SHALL BE IN THE DIRECTION OF FLOW. THE MINIMUM AMOUNT OF BLOCKS SHOULD BE CUT ALONG CONTOURS AND BENDS. LAYING SHALL ALWAYS COMMENCE ON THE FLOOR OF THE CANAL UNLESS A GRADY SURFACE HAS BEEN LAD.
 - 4.2 THE CABLE DUCTS THE WIRES SHALL BE OF 3.1mm DIAMETER HOT DIPPED GALVANIZED FENCING WIRE. THE LENGTH OF THE WIRES SHALL BE SUFFICIENT TO ALLOW THE WIRES TO BE EFFECTIVELY JOINED. THE WIRES MUST BE JOINED BY TWISTING THE ENDS TOGETHER FOR A TWISTED STRETCH OF MINIMUM 100mm. THE FINISHED LEVEL OF THE ARMORFLEX BLOCKS MAY NOT DEVIATE MORE THAN 20mm ON A 3m STRAIGHT EDGE. NO INDIVIDUAL BLOCK MAY PROTRUDE MORE THAN 10mm FROM ANY ADJACENT BLOCKS.
- 5. ANCHORING**
 - 5.1 ANCHORING BY MEANS OF Y-FENCING STANDARDS
 - THE BLOCKS WILL BE ANCHORED IN A 2m GRID WITH 1.4m LONG Y-FENCING STANDARDS DRIVEN INTO THE GROUND IF SO INDICATED ON THE DETAIL DRAWINGS OR SPECIFIED BY THE ENGINEER.
 - 5.2 ANCHORING WITH ANCHOR BEAM
 - DETAIL 1: THE SPACES BETWEEN THE BLOCKS SHALL BE PLACED HORIZONTALLY AND COVERED BY TOPSOIL AS SHOWN ON THE DRAWINGS. THE LAST LINE OF BLOCKS SHALL BE ANCHORED BY MEANS OF Y-FENCING STANDARDS DRIVEN INTO THE GROUND EVERY 2m ALONG THE EDGE OF THE CANAL.
 - DETAIL 2: A 200 DEEP x 150 WIDE CLASS 30/19 INSITU CONCRETE BEAM STANDARDS AT 2m CENTRES. ANCHORED WITH 1.8m LONG Y-FENCING STANDARDS. R10 BAR, TACKED THROUGH THE WIRE, SHALL BE CASTED INTO THE BEAM.
 - 5.3 ANCHORING ALONG THE SIDES OF THE CANAL
 - ANCHORING ALONG THE TOP EDGE OF THE ARMORFLEX LINING SHALL BE ACCORDING TO DETAIL 1 OR 2, AS SPECIFIED.
 - DETAIL 1: THE SPACES BETWEEN THE BLOCKS SHALL BE PLACED HORIZONTALLY AND COVERED BY TOPSOIL AS SHOWN ON THE DRAWINGS. THE LAST LINE OF BLOCKS SHALL BE ANCHORED BY MEANS OF Y-FENCING STANDARDS DRIVEN INTO THE GROUND EVERY 2m ALONG THE EDGE OF THE CANAL.
 - DETAIL 2: A 200 DEEP x 150 WIDE CLASS 30/19 INSITU CONCRETE BEAM STANDARDS AT 2m CENTRES. ANCHORED WITH 1.8m LONG Y-FENCING STANDARDS. R10 BAR, TACKED THROUGH THE WIRE, SHALL BE CASTED INTO THE BEAM.
 - 5.4 CONSTRUCTION JOINTS SHALL BE PROVIDED AT 5m CENTRES ALONG ANCHOR AND OTHER CONCRETE BEAMS.
- 6. BACKFILLING AND GRASSING**
 - AS SOON AS THE BLOCKS HAVE BEEN LAD, WIRED UP AND THE ANCHORS PROVIDED TO THE SATISFACTION OF THE ENGINEER, THE OPEN CELLS AND JOINT AREAS SHALL BE FILLED WITH TOPSOIL AND THE AREA HYDROSEEDING ACCORDING TO THE SPECIFICATION. FERTILIZER AS APPROVED BY THE ENGINEER SHALL BE APPLIED TO THE SOIL BEFORE BACKFILLING. IMMEDIATELY AFTER HYDROSEEDING THE HYDROSEEDING AREA SHALL BE WATERED.
- 7. MAINTENANCE**
 - THE GRASS SHALL BE MAINTAINED DURING THE DURATION OF THE CONTRACT BY WATERING, DAMAGED AREAS SHALL BE REPAIRED.



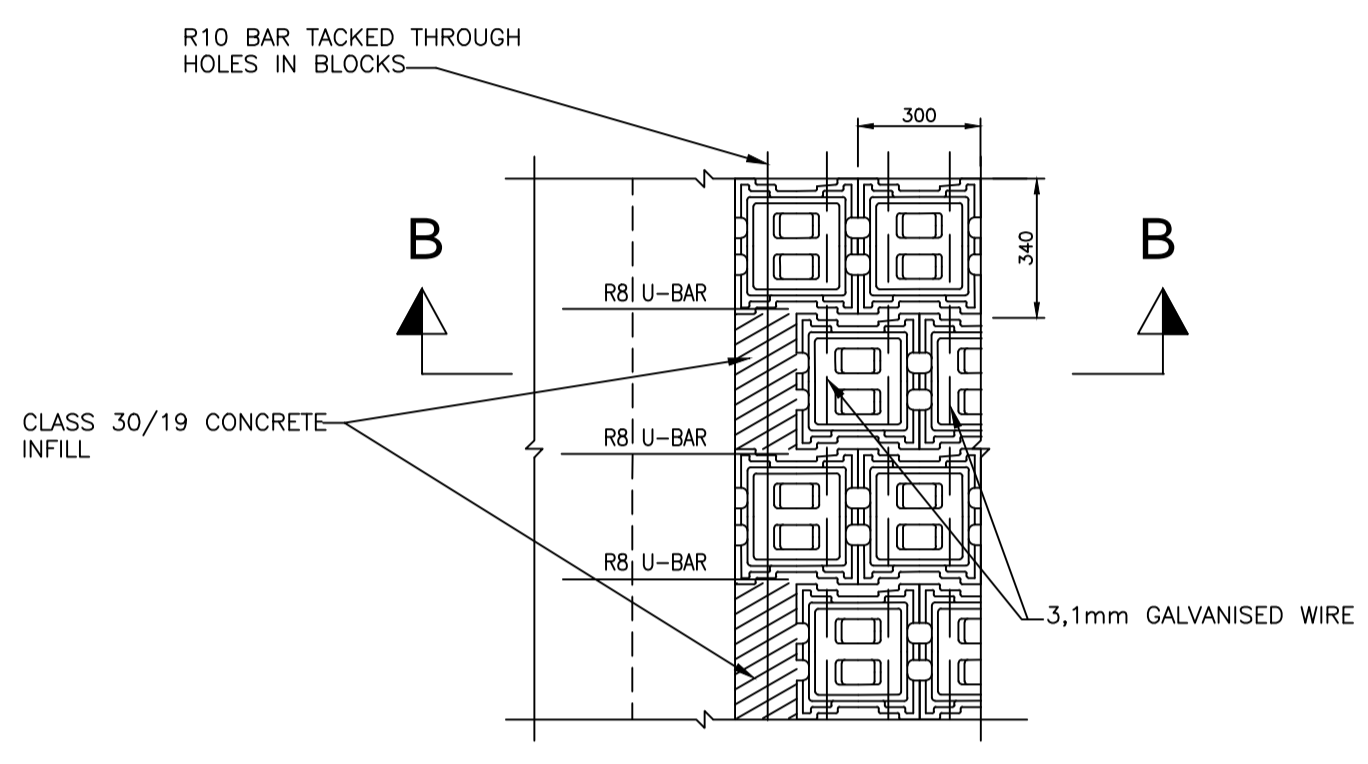
CHANNEL WITH ARMORFLEX LINING



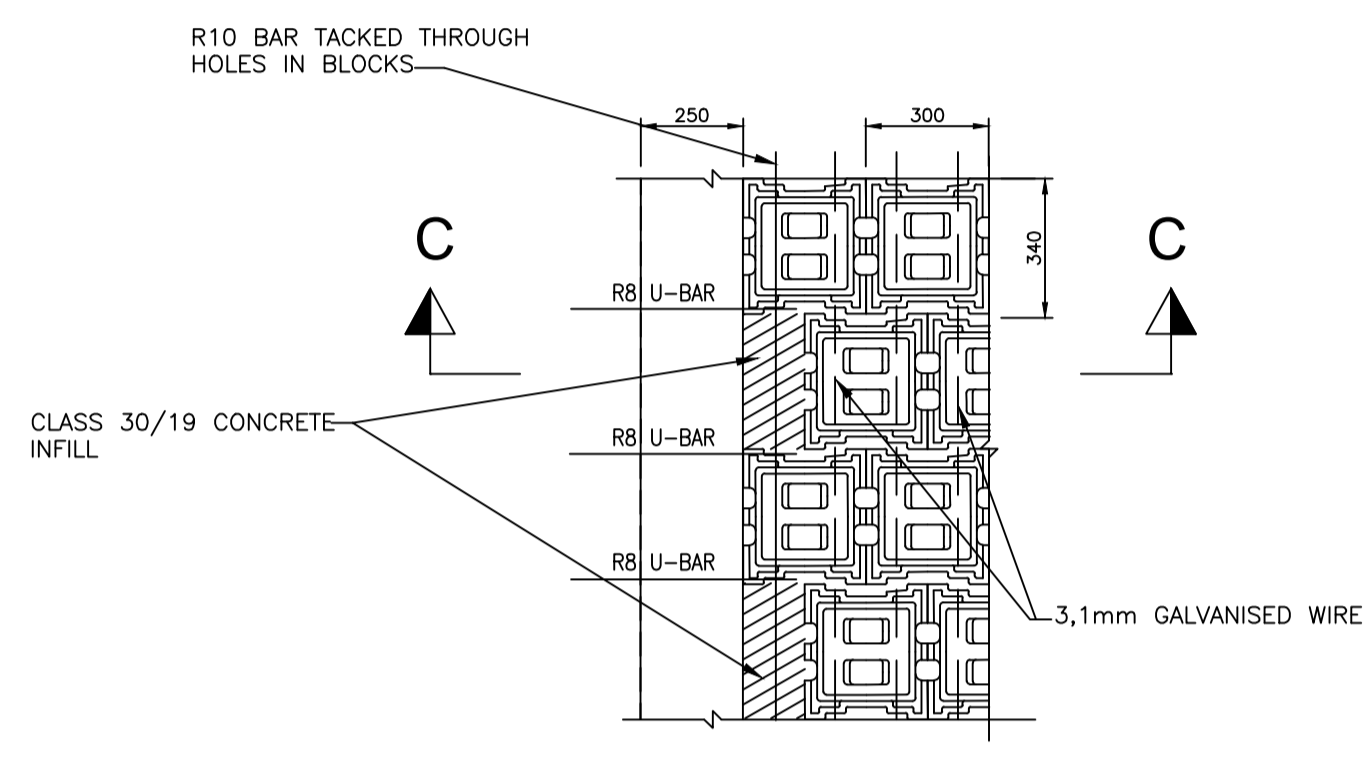
INTERMEDIATE ANCHORS



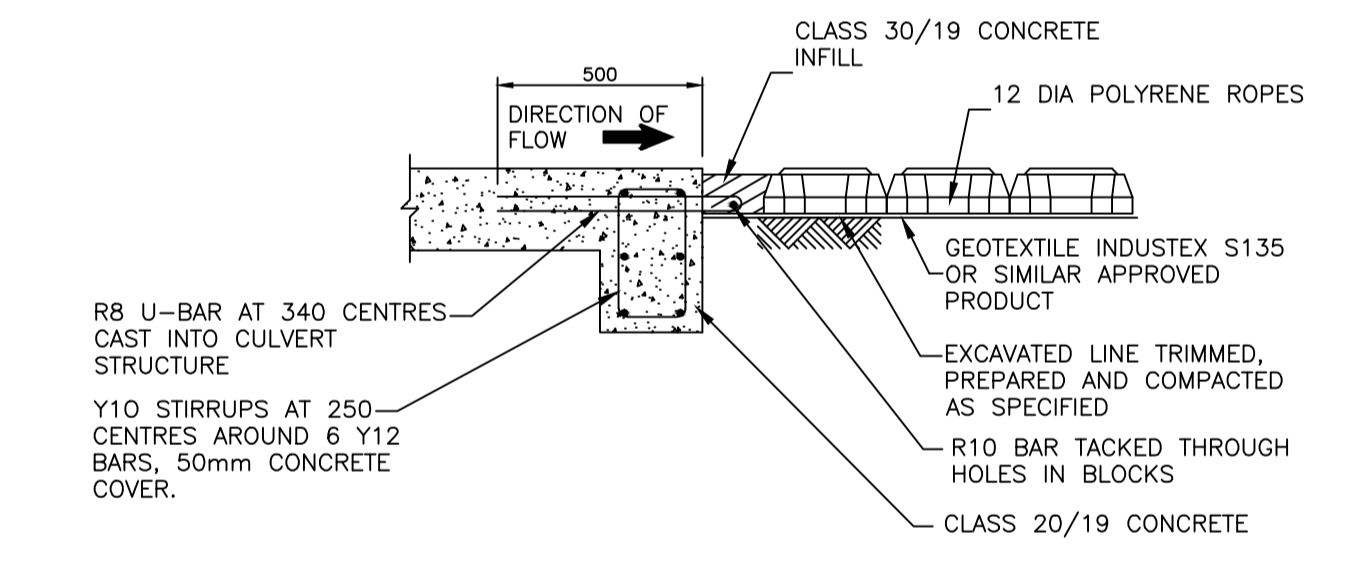
TYPICAL PLAN



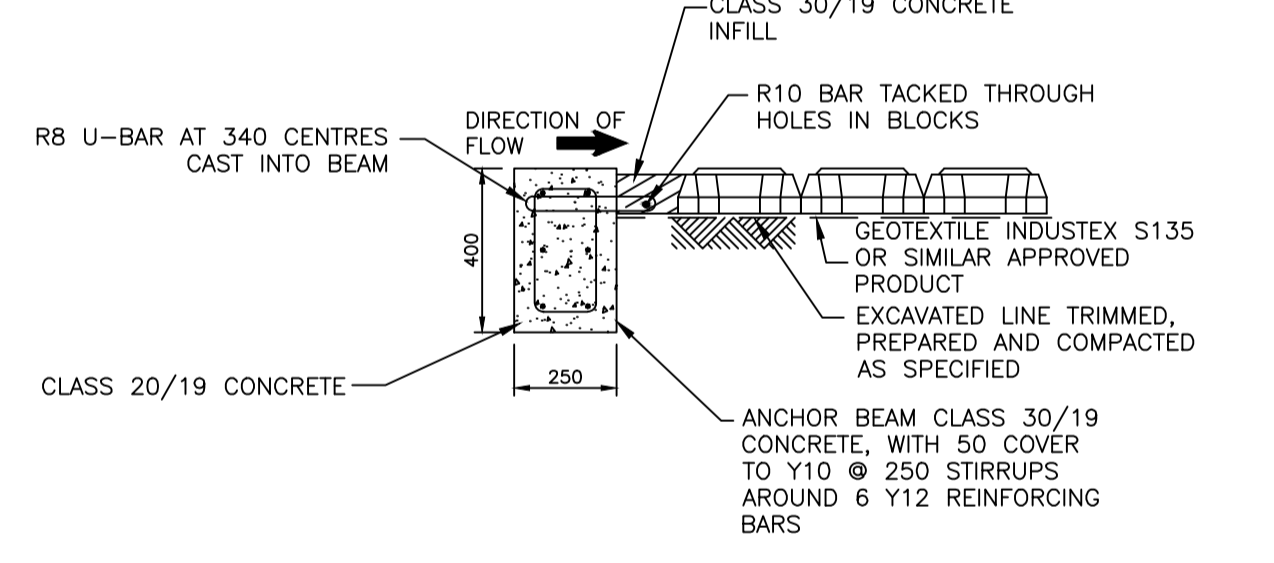
DETAIL FOR CONNECTION TO CULVERT OUTLET STRUCTURE



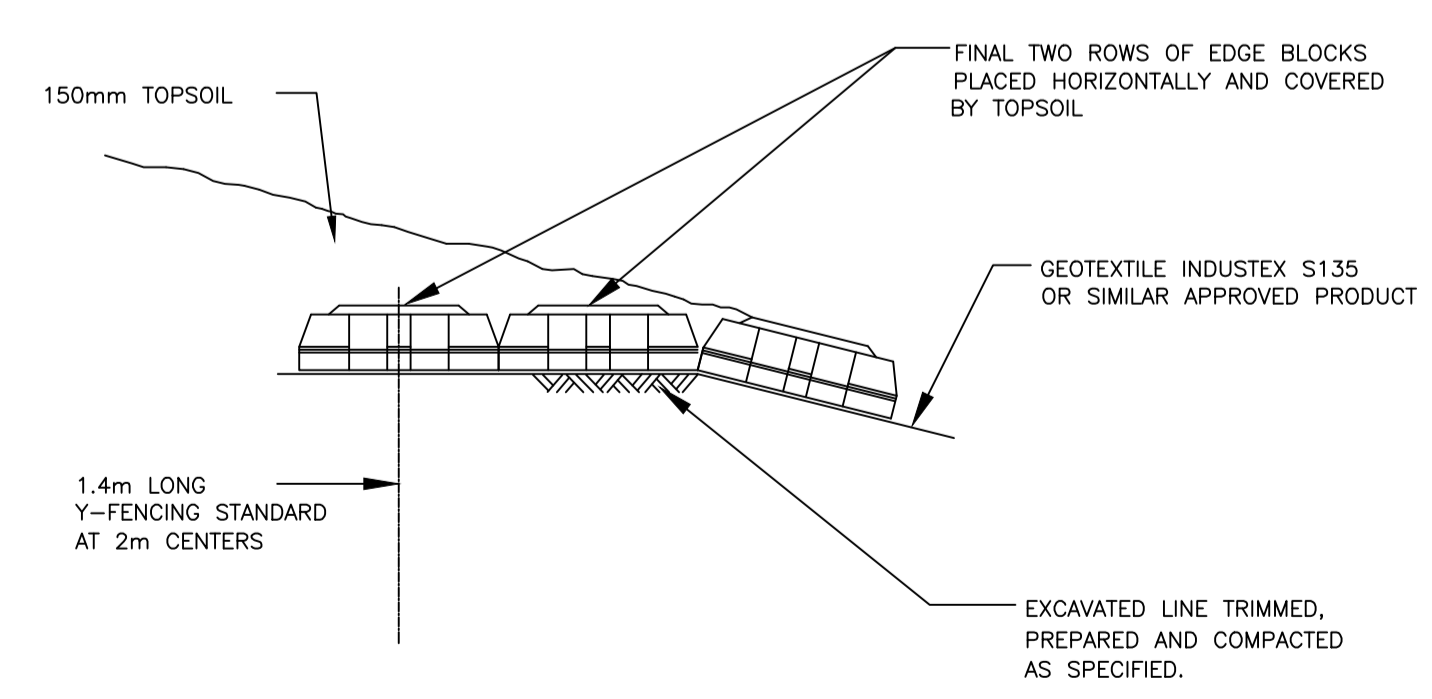
DETAIL FOR CONNECTION TO ANCHOR BEAM



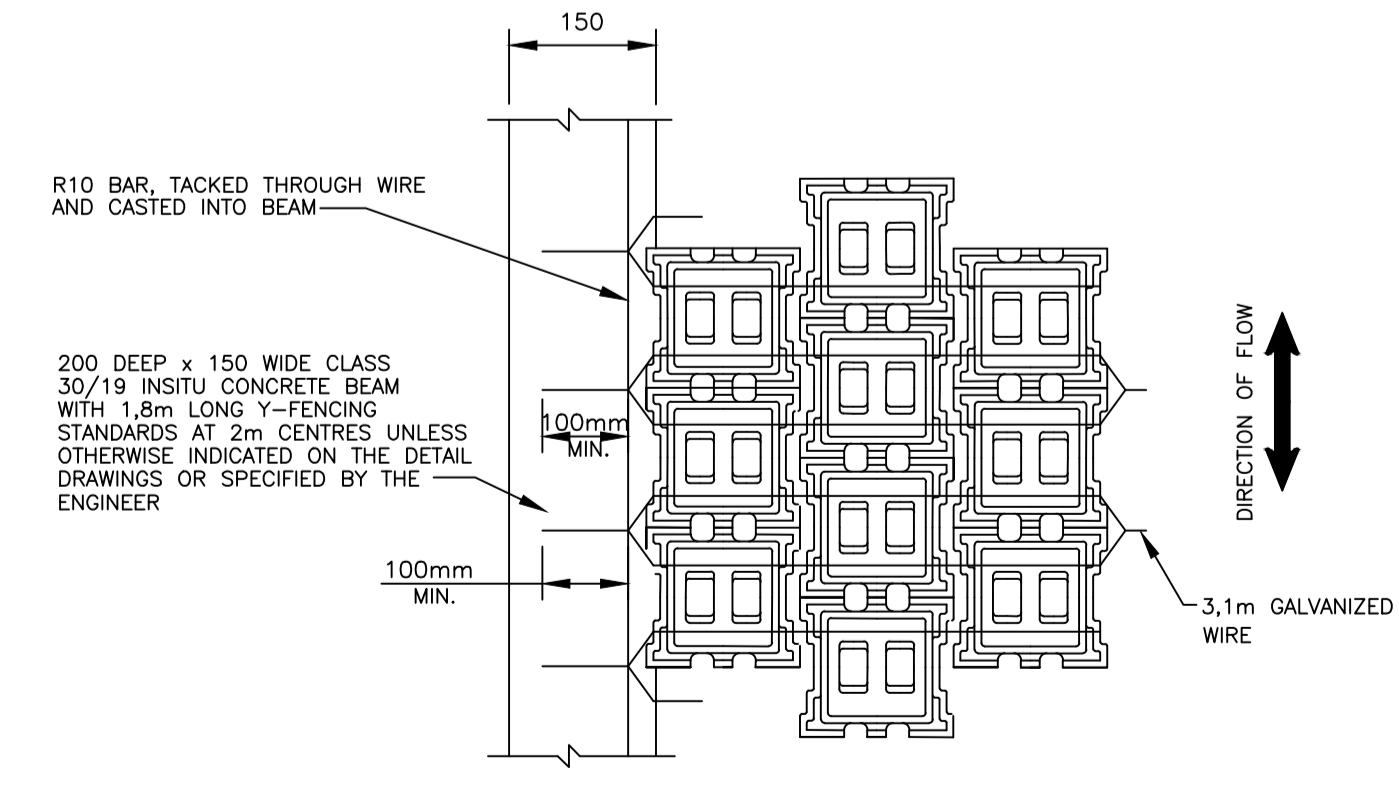
SECTION B-B



SECTION C-C



DETAIL 1 FOR ANCHORING ALONG TOP EDGE OF ARMORFLEX LINING: Y-FENCING STANDARDS



DETAIL 2 FOR ANCHORING ALONG TOP EDGE OF ARMORFLEX LINING: CONCRETE BEAM AND Y-FENCING STANDARDS

AMENDMENTS				
NR.	DATE	APPROVED	DESCRIPTION	PAR.

DESIGNED J.P. GROBLER Pr.Eng.	DATE	DRAWN S. AUDIE	DATE
DESIGN CHECKED BY P.A. ODENDAAL Pr.Eng.	DATE	INFRASTRUCTURE TECHNICAL INFORMATION MANAGEMENT D.J. CHALMERS	DATE

CITY OF TSHWANE
ROADS AND TRANSPORT DEPARTMENT

GROUP HEAD
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PRETORIA 0001

ACTING DIVISIONAL HEAD
Mr Lebepe M.T. (Thabo)
P.O. BOX 1409
PRETORIA 0001

DRAWING APPROVED BY ACTING EXECUTIVE DIRECTOR
Mr Lebepe M.T. (Thabo)

LOCATION OF PROJECT:
TYPICAL STANDARD DETAILS

DESCRIPTION OF PROJECT:
**EROSION PROTECTION MEASURES
ARMORFLEX LINING DETAILS**

CONTRACT No.:	PROJECT No.:	
DATE: FEBRUARY 2017	SCALE: AS SHOWN	ORIGINAL PAPER SIZE: A1
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