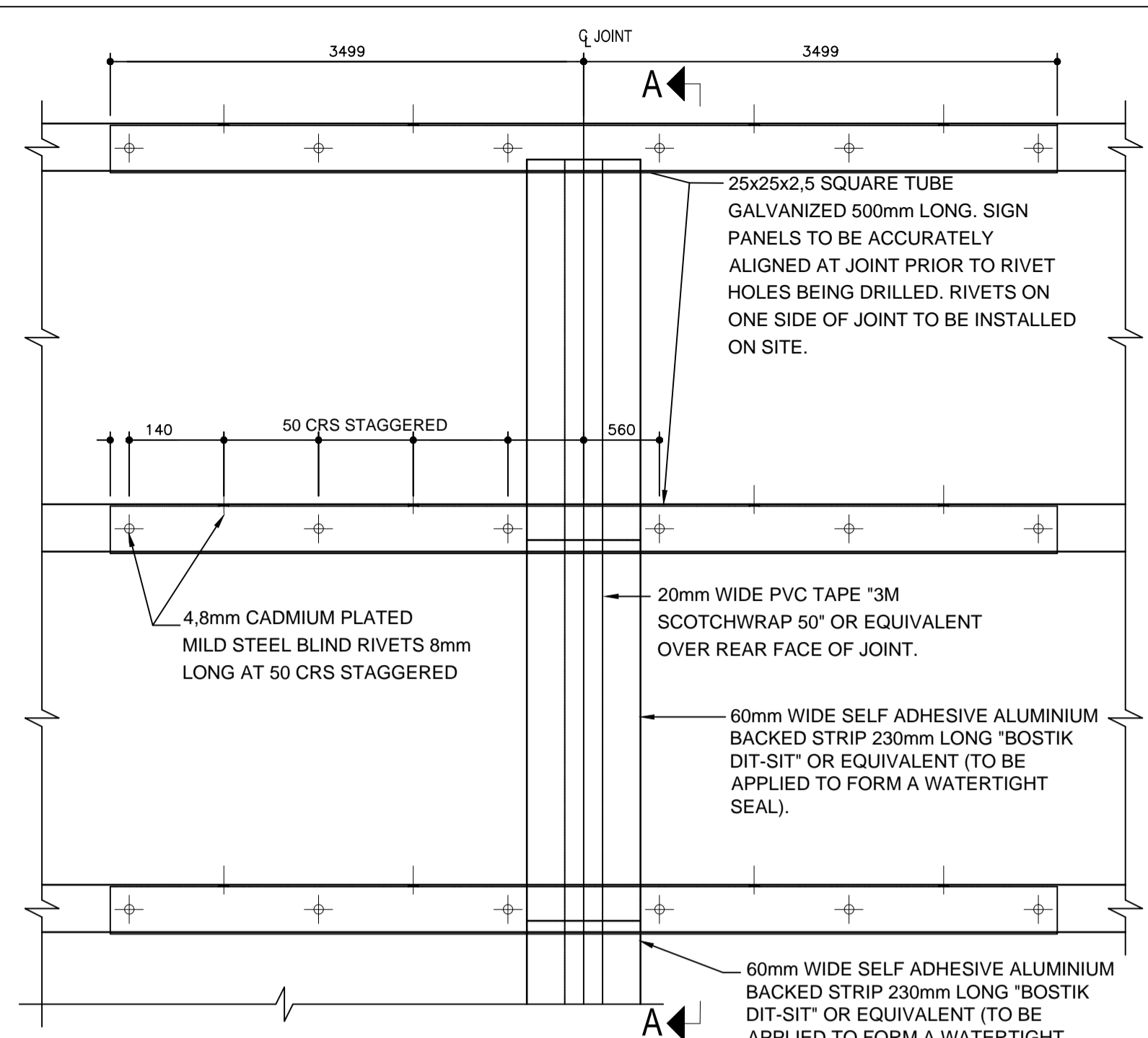


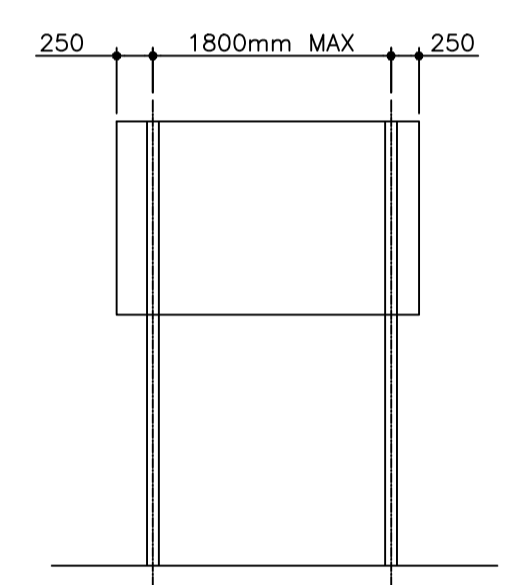
REAR ELEVATION



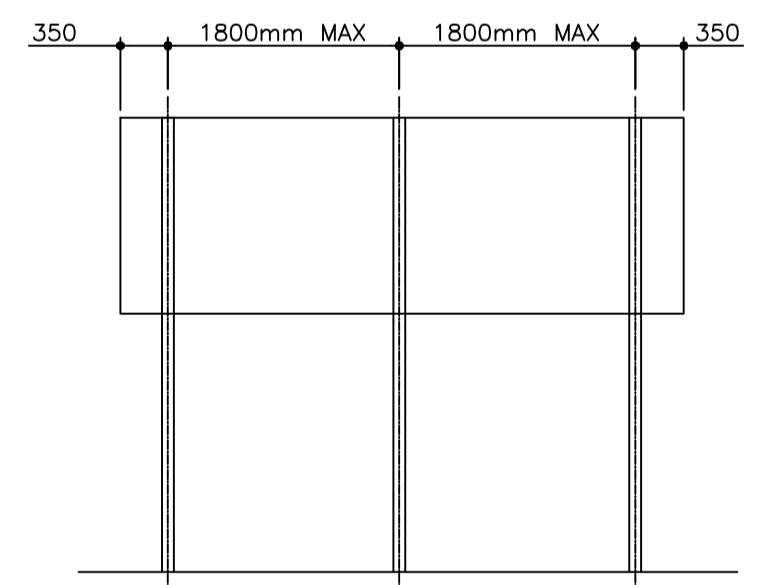
REAR ELEVATION

JOINT DETAIL (SIGN FACE > 6m IN WIDTH)

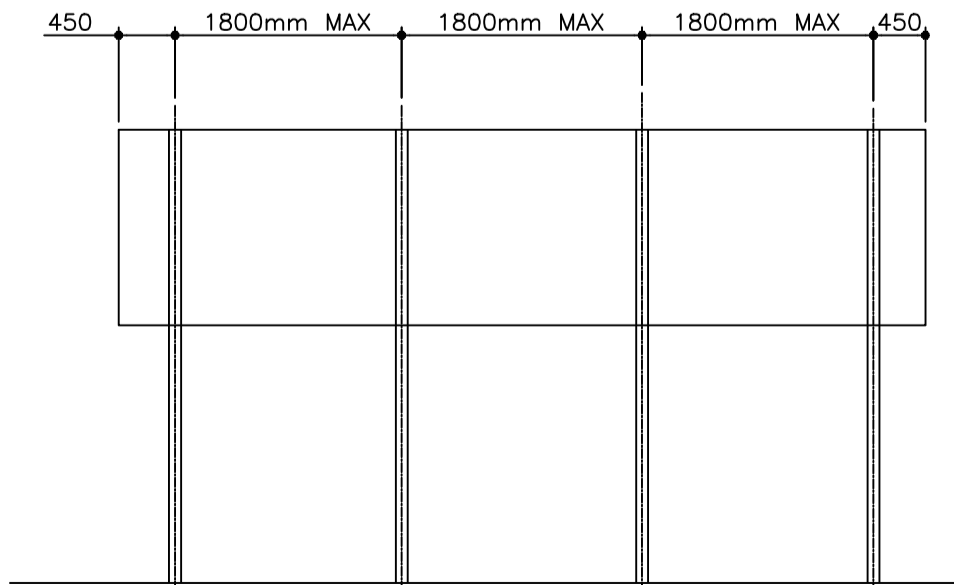
POLE SPACING DETAIL
REF TO NOTES FOR DESIGN OF POLES



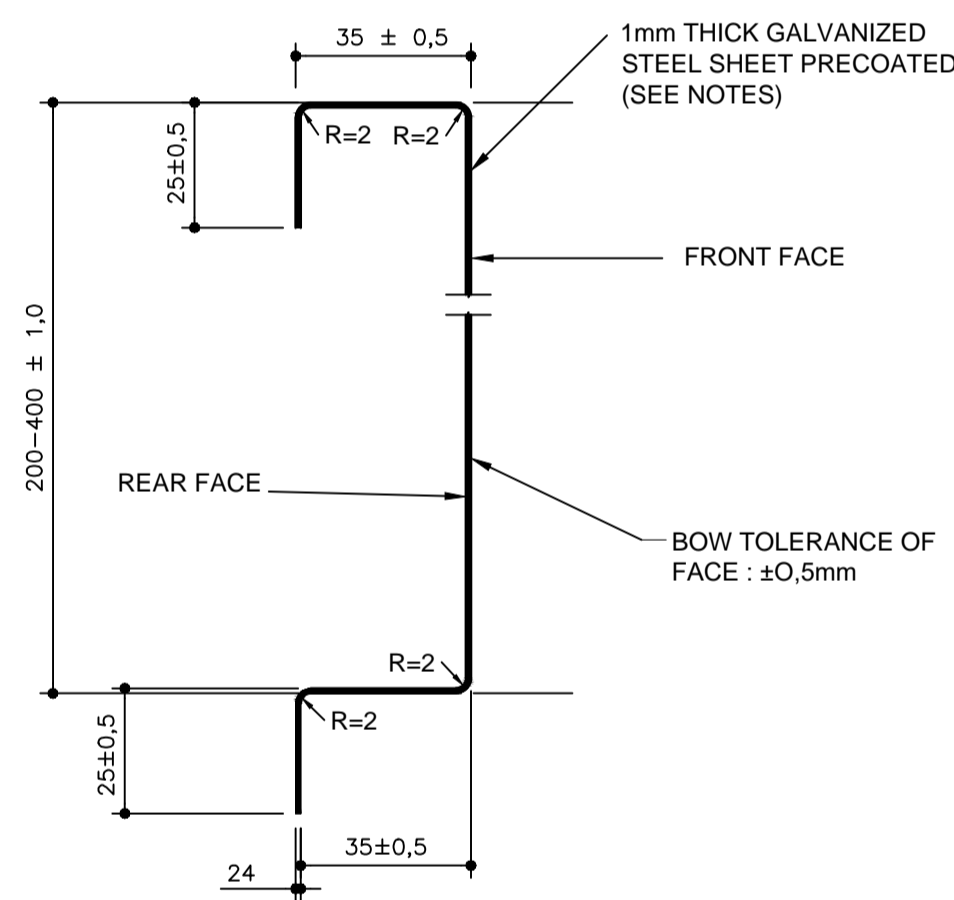
SIGNS UP TO 2300mm WIDE (2 POLES)



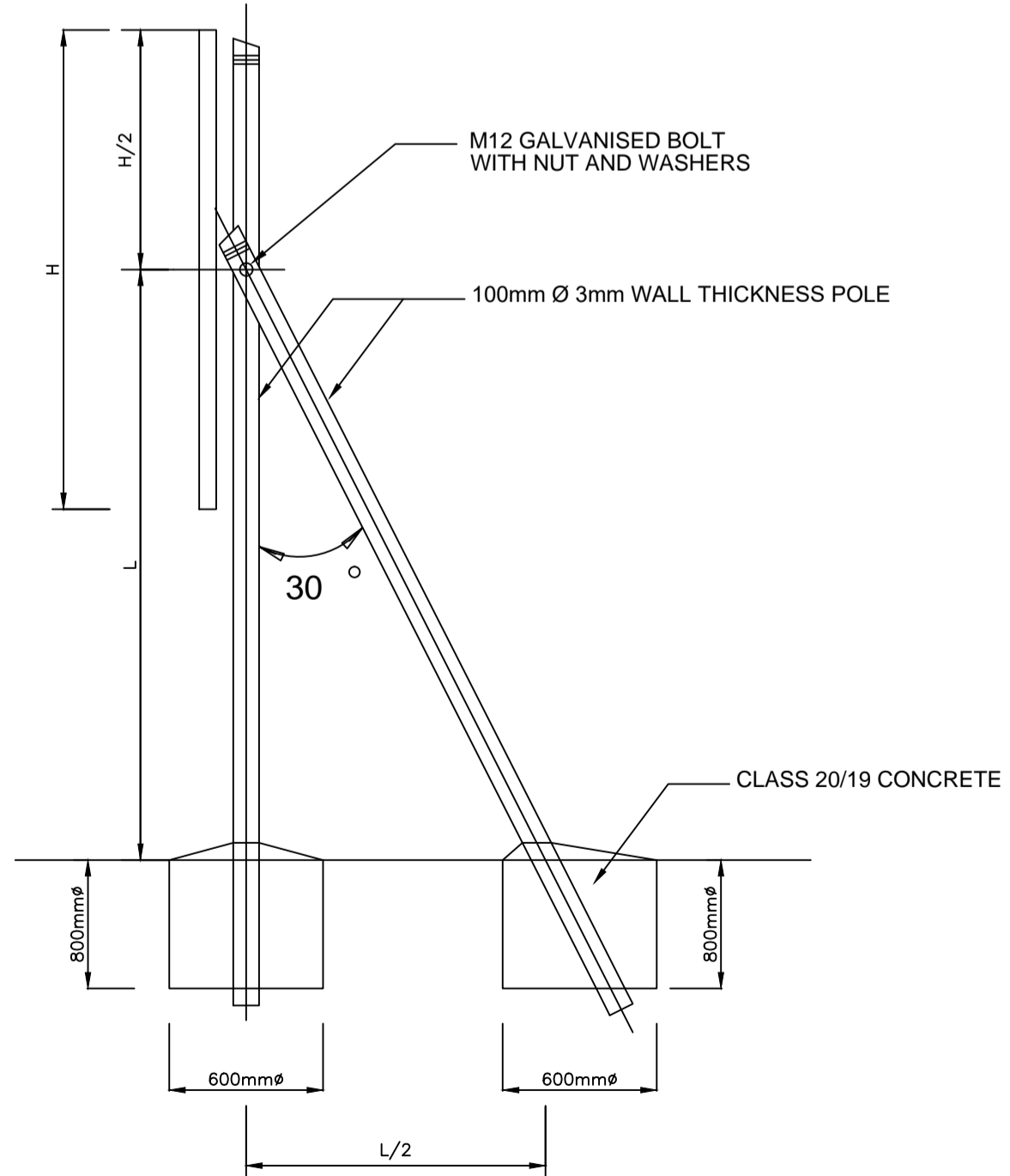
SIGNS FROM 2300mm TO 4300mm WIDE (3 POLES)



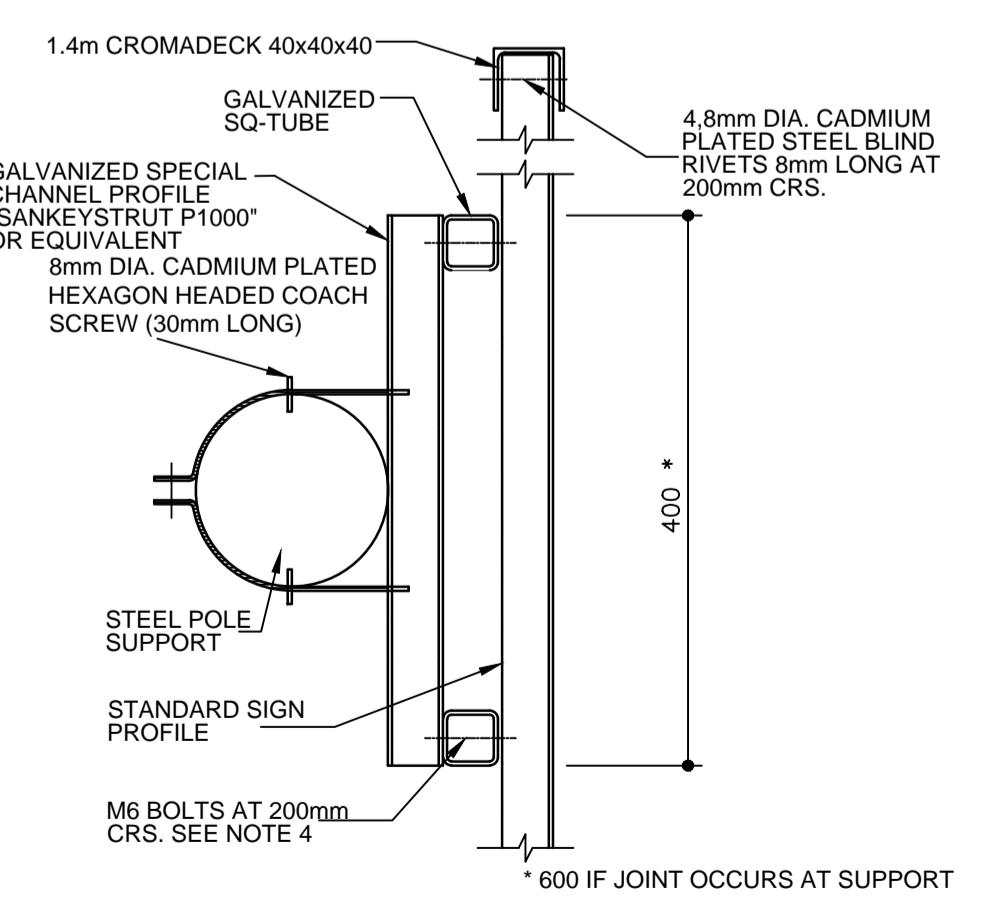
SIGNS FROM 4300mm TO 6300mm WIDE (4 POLES)



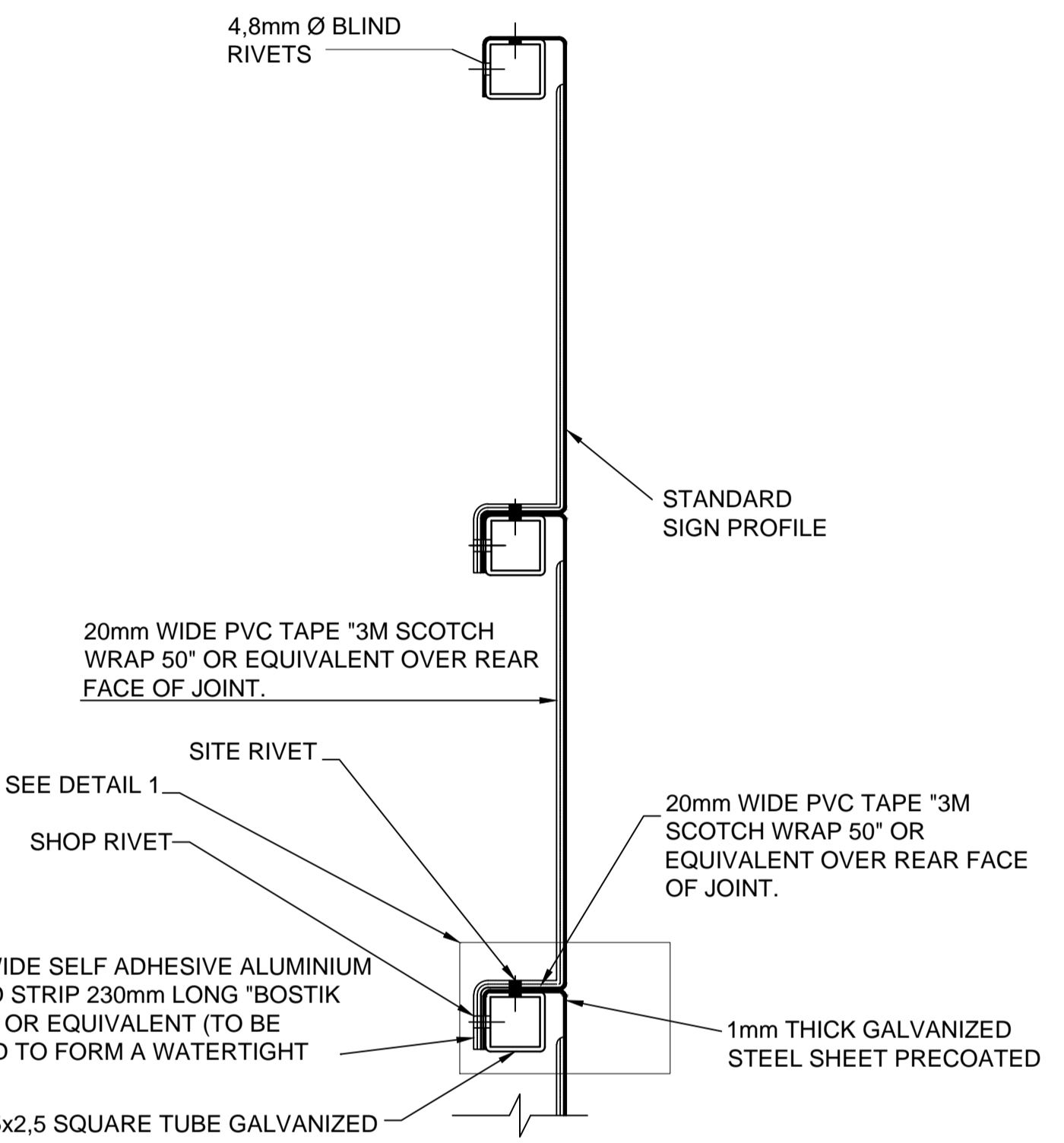
STANDARD SIGN PROFILE



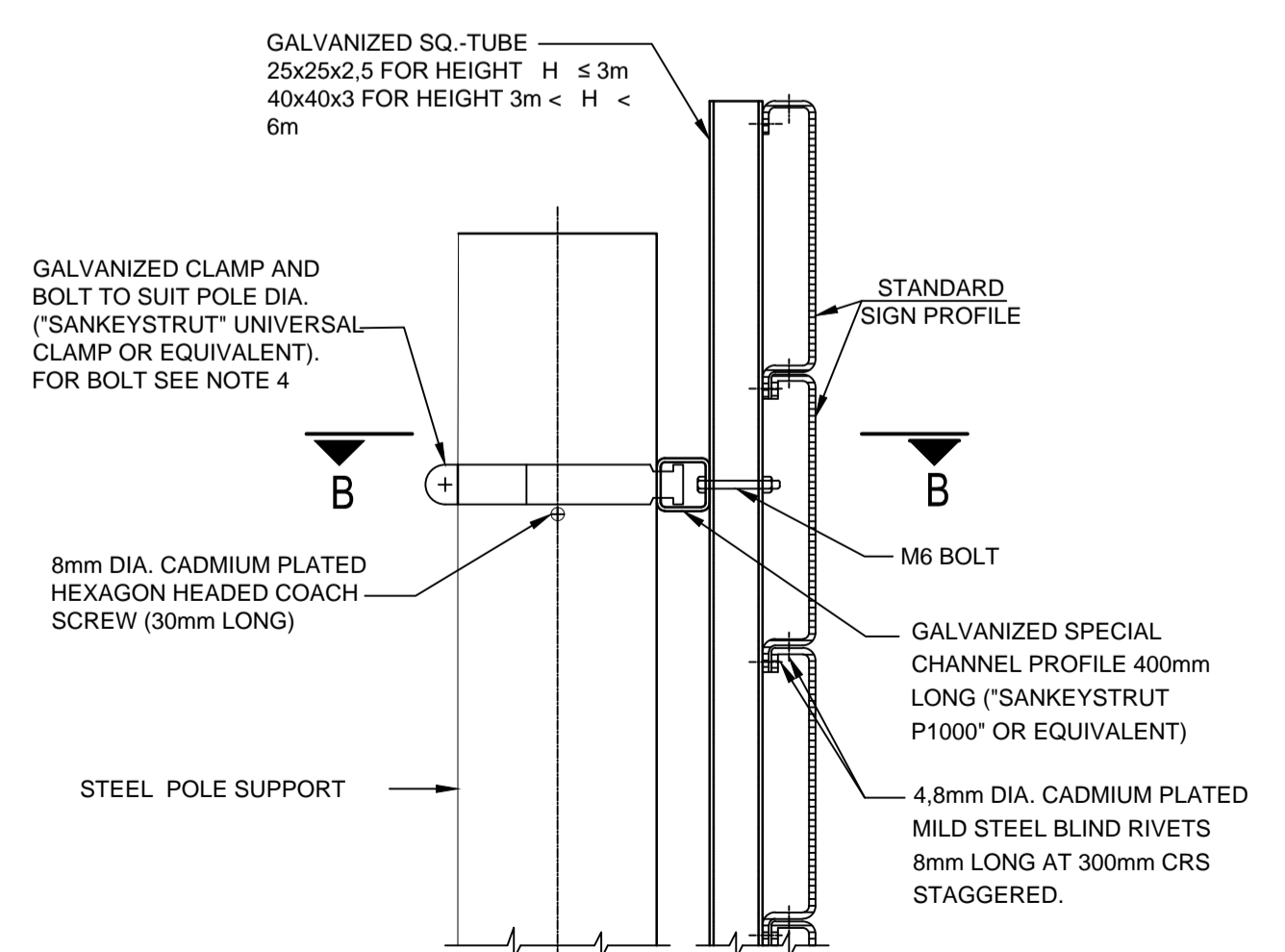
BRACED SUPPORT



SECTION B - B



SECTION A-A



ELEVATION A-A

NOTES AND SPECIFICATIONS

- POLES
 - FOR STANDARD REGULATORY AND WARNING SIGNS, POLES USED SHALL BE OF 'D' SECTION OBTAINED BY ROLLING FLAT MILD STEEL PLATE OF 2MM WALL THICKNESS TO THE DESIRED FORM AND SEAM WELDING IT ALONG THE ENTIRE LENGTH (THE D-SECTION EXTRUDE FROM STANDARD PIPE SECTION IS NOT ACCEPTABLE).
 - THE D SECTION MUST HAVE A FLAT BASE OF APPROXIMATELY 63MM MEASURED EXTERNALLY AND THE CIRCULAR PART AN EXTERNAL DIAMETER OF 76MM. EACH POLE IS TO BE BLANKED OFF AT THE TOP BY MEANS OF AT LEAST 2MM MILD STEEL PLATE WELDED TO THE TOP, WITH THE SAME FORM AS THE D SECTION. THE WELDING JOINT MUST BE WATERTIGHT AND SMOOTHED OFF AFTER WELDING.
 - THE BASE PLATE FOR D SECTION POLES AND 76MM Ø ROUND POLES TO BE 150MM SQUARE AND 2MM THICK AND WELDED TO THE BASE OF EACH POLE BY MEANS OF 4 EVENLY SPACED WELDS, EACH NOT LESS THAN 20MM LONG. THE BASE PLATE FOR 100MM Ø ROUND POLES TO BE 200MM SQUARE.
 - THE POLES SHALL BE HOT DIPPED ZINC COATED (GALVANISED).
 - ALL POLES > 3.6m IN LENGTH TO BE 100MM Ø ROUND POLES WITH 3MM WALL THICKNESS.
 - POLES USED FOR SIGNS > 1.5M TO BE DESIGNED IN LINE WITH SARTSM VOLUME 2 CHAPTER 15.
 - ALL POLES USED FOR STREET NAME SIGNS SHALL BE 3.6M ROUND SECTIONS AND 76MM Ø.
 - SIGNS MUST BE INSTALLED ONTO BREAK AWAY FOOTINGS ON PAVED CONCRETE ISLANDS.
 - HOLE TO BE DRILLED AS DIRECTED BY THE ENGINEER.
 - SIGN DATE NEEDS TO BE APPLICATE TO THE FRONT OF THE POLE 50MM HIGH.
 - NO JOINTING OF POLES ALLOWED.
- SIGNS
 - ALL SIGNS TO BE MANUFACTURED WITH CLASS 1 ENGINEERING GRADE PRISMATIC MATERIAL HAVING A 7 YEAR WARRANTY PERIOD. WHILE ALL HAZARD MATERIAL HAVING A 10 YEAR WARRANTY PERIOD.
 - ALL PANEL SIGNS TO BE CLASS 3 REFLECTIVE MATERIAL MOUNTED AND CLASS 4 REFLECTIVE FOR OVERHEAD SIGNS.
 - ALL TEMPORARY SIGNS TO BE CLASS 3 REFLECTIVE MATERIAL.
 - NO UNISTRUTS ON SIGNS ARE ALLOWED FOR 600MM R SERIES AND UP TO 900MM V SERIES SIGNS, WHILE SIGNS > 1200MM REQUIRE UNISTRUTS.
 - ALL SIGN CORNERS TO BE ROUNDED TO R=20MM (EXCLUDING R1).
 - ALL SIGNS TO BE FIXED FLAT AGAINST THE POLES.
 - ALL VINYL TO BE CAST VINYL WITH 10 YEAR WARRANTY FOR ROAD SIGNS.
 - ALL INK USED FOR SILK SCREENING MUST BE FROM THE SAME SUPPLIER AS THE REFLECTIVE MATERIAL.
 - SYMBOLS FOR WHITE TO BE SILK SCREENED.
 - STREET NAME FONT TO BE DIN 'A' AS PER SARTSM VOL. 4.
 - TYPE 2 & 3 STREET NAMES > 1500MM REQUIRE 2 POLES AND BRACKETS.
 - REFLECTIVE SHEET ONLY TO BE APPLIED ONTO THE VERTICAL SECTION OF THE STREET NAME PLATE.
 - NO JOINTING OF REFLECTIVE MATERIAL ALLOWED ON SIGN FACE.
 - ALL BOLTS TO HAVE WASHERS.
- FRAME DETAIL
 - FRAMES ONLY TO BE USED FOR W409 TO W411
 - THE FRAME SHALL BE OF A 38mm x 38mm HOLLOW SQUARE SECTION OF 2mm WALL THICKNESS.
 - FRAMES SHALL BE HOT DIPPED GALVANIZED.
 - ALL WELDING SHALL BE 6mm FILET RIGHT AROUND.
 - FRAME SHALL BE COMPLETE WITH A 50mm x 80mm BRACKET AS PER DETAIL C AT THE TOP OF THE FRAME AND 200mm LONG UNISTRUT SECTION AT THE BOTTOM OF THE FRAME.
 - UNISTRUT TO BE SUPPLIED COMPLETE WITH CLAMPS, BOLTS, NUTS AND WASHERS.
 - ALL CUTTING, WELDING AND DRILLING TO BE DONE BEFORE THE GALVANIZING. ALL CORNERS TO BE CUT AND JOINED AT 45°.
- PANEL DETAIL
 - ALL HIGH VISIBILITY GUIDANCE INFORMATION SIGNS TO BE PANEL SIGNS
 - ALL PANELS SHALL BE MANUFACTURED FROM 1.0mm THICK CHROMADEK MILD STEEL PLATE FOR PANELS < 200mm
 - A SIGN FACE WHICH EXCEEDS 6.3m IN LENGTH MAY BE MANUFACTURED IN 2 SECTIONS. THE JOINT SHALL NOT EXCEED 2mm. PANELS TO BE JOINED WITH M10 NUT WITH SPRINGNUT. REFER TO SARTSM VOLUME 2 CHAPTER 15 FOR DETAIL.
 - 1.4mm CHROMADEK CHANNEL TO BE USED AT THE VERTICAL SIDES OF THE SIGN.
 - BLIND RIVETS SHALL BE 4.8mm Ø CADMIUM PLATED MILD STEEL.
 - STRUCTURAL STEEL SHALL COMPLY WITH THE FOLLOWING REQUIREMENTS: MILD STEEL BS 4360 GRADE 43A; OR SABS 1431, GRADE 300W.
 - ALL WELDING OF STEELWORK SHALL BE CARRIED OUT IN ACCORDANCE WITH BS 5135.
 - WELDING, CUTTING AND DRILLING SHALL BE DONE BEFORE GALVANISING.
 - BREAK-AWAY POLE FOOTING
 - STRUCTURAL STEEL SHALL COMPLY WITH THE FOLLOWING REQUIREMENTS: MILD STEEL BS 4360 GRADE 43A; OR SABS HIGH-YIELD STRESS STEEL BS 4360 GRADE 50B; OR SABS 1431, GRADE 350W. HIGH-YIELD STRESS STEEL BS 4360 GRADE 40B; OR SABS 1431, GRADE 300W.
 - ALL WELDING OF STEELWORK SHALL BE CARRIED OUT IN ACCORDANCE WITH BS 5135.
 - WELDING, CUTTING AND DRILLING SHALL BE DONE BEFORE GALVANISING.
 - ALSO REFER TO SECTION 612 AND 609 OF THE STANDARD SPECIFICATIONS FOR MUNICIPAL CIVIL ENGINEERING WORKS, 3rd EDITION, 2005.

AMENDMENTS				
NR.	DATE	APPROVED	DESCRIPTION	PAR.

DESIGNED J. CRONJE Pr. Tech Eng.	DRAWN S. AUDIE
DESIGN CHECKED BY S. NAIDOO Pr. Tech Eng.	INFRASTRUCTURE TECHNICAL INFORMATION MANAGEMENT D.J. CHALLMERS

CITY OF TSHWANE
ROADS AND TRANSPORT DEPARTMENT

GROUP HEAD
Mr Letloikane P. (Pheko)
P.O. BOX 1409
PRETORIA
0001

DIVISIONAL HEAD
Mr Marven K Thagale
P.O. BOX 1409
PRETORIA
0001

TRANSPORT INFRASTRUCTURE DESIGN AND CONSTRUCTION REGIONAL HEAD Mr K Thagale (Marven)	DRAWING RECOMMENDED BY DIVISIONAL HEADS TRANSPORTATION PLANNING DIVISIONAL HEAD Mr L. Swaneppol (Lourens)
SIGNATURE: _____	SIGNATURE: _____
DATE: _____	DATE: _____

TYPICAL STANDARD DETAILS

SIGN BOARDS
DIRECTIONAL SIGNS

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